

# Incremental Encoders

<b>Large hollow shaft Robust, optical</b>	<b>A02H (Hollow shaft)</b>	<b>Push-Pull / RS422 / SinCos</b>
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The Heavy Duty incremental encoder type A02H boasts a high degree of ruggedness in a very compact design.

Its special construction makes it perfect for all applications in very harsh environments.



Incremental Encoders



High rotational speed



High protection level



High shaft load capacity



Shock / vibration resistant



Magnetic field proof



Optical sensor

### Heavy Duty - robust

- Special shaft connection with interlocked bearings
- Balanced stainless-steel clamping ring
- Optional isolation inserts available to protect against shaft currents

### Compact and versatile

- Only 49 mm installation depth
- With cable connections, M23, M12 or MIL connectors
- With Push-Pull, RS422 or SinCos interface

### Order code Hollow shaft

**8.A02H . XXXX . XXXX**  
Type                    a   b   c   d                    e

#### a Flange

- 1 = without mounting aid
- 2 = with spring element short
- 3 = with spring element long
- 5 = with fastening arm long
- 6 = with fastening arm short, 4.5" <sup>1)</sup>

#### b Hollow shaft

- C = ø 20 mm [0.79"]
- 5 = ø 25 mm [0.98"]
- 3 = ø 28 mm [1.10"]
- A = ø 30 mm [1.18"]
- 2 = ø 38 mm [1.50"]
- B = ø 40 mm [1.57"]
- 1 = ø 42 mm [1.65"]
- 4 = ø 1"

- E = ø 5/8" <sup>1)</sup>
- N = ø 1 1/4" <sup>1)</sup>

#### c Output circuit / Power supply

- 1 = RS422 (with inverted signal) / 5 V DC
- 4 = RS422 (with inverted signal) / 10 ... 30 V DC
- 2 = Push-pull (without inverted signal) / 10 ... 30 V DC
- 5 = Push-pull (with inverted signal) / 5 ... 30 V DC
- 3 = Push-pull (with inverted signal) / 10 ... 30 V DC
- 8 = SinCos, 1 Vpp (with inverted signal) / 5 V DC
- 9 = SinCos, 1 Vpp (with inverted signal) / 10 ... 30 V DC
- A = Push-pull (7272 compatible) / 5 ... 30 V DC

D = RS422 (with inverted signal) / 5 ... 30 V DC <sup>1)</sup>

#### d Type of connection

- 1 = radial cable, 1 m [3.28'] PVC cable
- 2 = M23 connector, 12-pin, radial, without mating connector
- E = M12 connector, 8-pin, radial

D = MIL connector, 10-pin <sup>1)</sup>

#### e Pulse rate

- 50, 360, 512, 600, 1000, 1024, 1500, 2000, 2048, 2500, 4096, 5000
- (e.g. 360 pulses => 0360)
- Other pulse rates on request

SinCos version only available with pulses ≥ 1024

- optional on request
- Ex 2/22
- special cable length

1) US version

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**Large hollow shaft**  
**Robust, optical**

**A02H (Hollow shaft)**

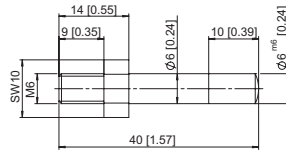
**Push-Pull / RS422 / SinCos**

**Mounting accessory for hollow shaft encoders**

Order No.

**Cylindrical pin, long**

for torque stops



With fixing thread

**8.0010.4700.0003**

**Tether arm large, flexible**



*Tether arm*

70 mm [2,76"]

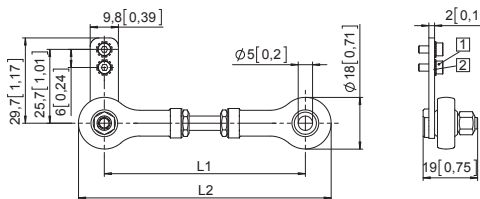
100 mm [3,94"]

150 mm [5,91"]

**8.0010.40S0.0000**

**8.0010.40T0.0000**

**8.0010.40U0.0000**



1 Socket screw M2.5 x 6 [0.24]

2 Lock washer

Tether arm	L1	L2
70 mm [2.76"]	64 ... 74 [2.51 ... 2.91]	82 ... 92 [3.23 ... 3.62]
100 mm [3.94"]	94 ... 104 [3.70 ... 4.09]	112 ... 122 [4.41 ... 4.80]
150 mm [5.91"]	144 ... 154 [5.67 ... 6.06]	162 ... 172 [6.38 ... 6.77]

**Fastening arm, short**



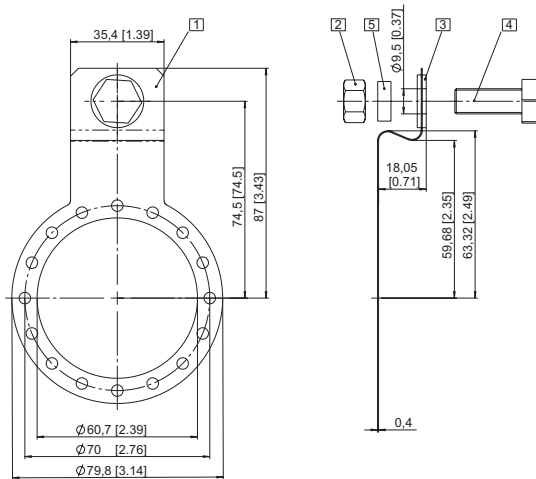
1 Curved spring element

2 Hexagonal nut 3/8 - 16 UNC

3 Washer (isolating)

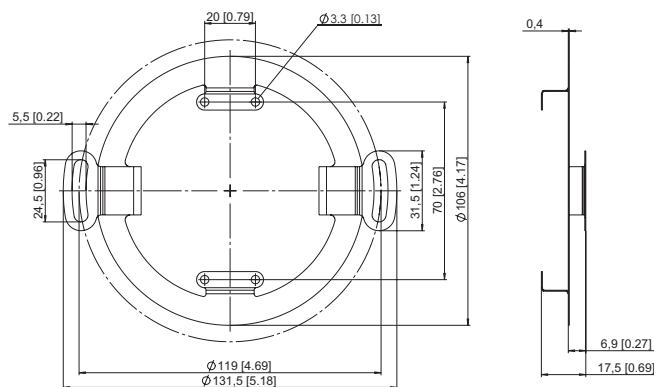
4 Hexagonal screw 3/8 16 UNC x 1"

5 Washer D10.4 x 15 x 15






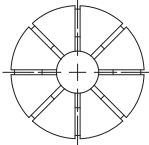
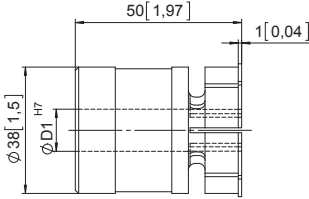
**8.0010.4T00.0000**

**Stator coupling**



**8.0010.40V0.0000**

# Incremental Encoders

Large hollow shaft Robust, optical		A02H (Hollow shaft)	Push-Pull / RS422 / SinCos																														
Mounting accessory for hollow shaft encoders			Order No.																														
<b>Protective cover</b> 	For applications with a very high degree of pollution, Kübler now offers a protective cover for <ul style="list-style-type: none"> <li>Improved reliability</li> <li>Extension of the service life of the encoder</li> </ul> Scope of delivery: <ul style="list-style-type: none"> <li>Protective cover</li> <li>Fastening arm (8.0010.4T00.0000)</li> <li>3 screws for fixing to the encoder</li> </ul>		<b>8.0010.40Y0.0001</b>																														
	<b>Tapered shaft mounting kit</b> for A02H with hollow shaft, $\varnothing$ 38 mm [1.50"] 		For use in upgrading for tapered shaft mounting. Tapered shafts are used for high-precision direct coupling. An isolation insert is also included in the mounting kit; this reliably protects the encoder from shaft currents.           Included in the set: <ul style="list-style-type: none"> <li>Insert for cone blind hole, cone 1:10, 17 mm [0.67"] length</li> <li>Isolation insert</li> <li>Allen screw for central fixing</li> </ul>	<b>8.0010.4028.0000</b>																													
<b>Isolation insert for hollow shaft, <math>\varnothing</math> 38 mm [1.50"]</b> Temperature range -40°C ... +115°C [-40°F ... +239°F]   	Isolation inserts prevent currents from passing through the encoder bearings. These currents can occur when using inverter controlled three-phase or AC motor motors and considerably shorten the service life of the encoder bearings. For more details please call our Technical Hotline (+49 7720 3903 92) or send us an email (info@kuebler.com)		<table border="0"> <tr> <td><math>\varnothing</math> D1:</td> <td><b>8.0010.4091.0000</b></td> </tr> <tr> <td>12 mm [0.47"]</td> <td><b>8.0010.4027.0000</b></td> </tr> <tr> <td>14 mm [0.55"]</td> <td><b>8.0010.4038.0000</b></td> </tr> <tr> <td>15 mm [0.59"]</td> <td><b>8.0010.4019.0000</b></td> </tr> <tr> <td>16 mm [0.63"]</td> <td><b>8.0010.4080.0000</b></td> </tr> <tr> <td>18 mm [0.71"]</td> <td><b>8.0010.4011.0000</b></td> </tr> <tr> <td>20 mm [0.79"]</td> <td><b>8.0010.4012.0000</b></td> </tr> <tr> <td>25 mm [0.98"]</td> <td><b>8.0010.4016.0000</b></td> </tr> <tr> <td>30 mm [1.18"]</td> <td><b>8.0010.4015.0000</b></td> </tr> <tr> <td>32 mm [1.26"]</td> <td><b>8.0010.4013.0000</b></td> </tr> <tr> <td>1/2"</td> <td><b>8.0010.4070.0000</b></td> </tr> <tr> <td>5/8"</td> <td><b>8.0010.4090.0000</b></td> </tr> <tr> <td>3/4"</td> <td><b>8.0010.4050.0000</b></td> </tr> <tr> <td>1"</td> <td><b>8.0010.4060.0000</b></td> </tr> <tr> <td>1 1/4"</td> <td></td> </tr> </table>	$\varnothing$ D1:	<b>8.0010.4091.0000</b>	12 mm [0.47"]	<b>8.0010.4027.0000</b>	14 mm [0.55"]	<b>8.0010.4038.0000</b>	15 mm [0.59"]	<b>8.0010.4019.0000</b>	16 mm [0.63"]	<b>8.0010.4080.0000</b>	18 mm [0.71"]	<b>8.0010.4011.0000</b>	20 mm [0.79"]	<b>8.0010.4012.0000</b>	25 mm [0.98"]	<b>8.0010.4016.0000</b>	30 mm [1.18"]	<b>8.0010.4015.0000</b>	32 mm [1.26"]	<b>8.0010.4013.0000</b>	1/2"	<b>8.0010.4070.0000</b>	5/8"	<b>8.0010.4090.0000</b>	3/4"	<b>8.0010.4050.0000</b>	1"	<b>8.0010.4060.0000</b>	1 1/4"	
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<b>Isolation insert for hollow shaft, <math>\varnothing</math> 42 mm [1.65"]</b>	External diameter 42 mm [1.65"] / internal diameter 38 mm [1.50"] External diameter 42 mm [1.65"] / internal diameter 12 mm [0.47"]		<b>8.0010.4017.0000</b> <b>8.0010.4029.0000</b>																														
Connection technology																																	
<b>Connector, self-assembly (straight)</b>	M12 female connector with coupling nut		<b>05.CMB 8181-0</b>																														
	M23 female connector with coupling nut		<b>8.0000.5012.0000</b>																														
<b>Cordset, pre-assembled</b>	M12 female connector with coupling nut, 2 m [6.56'] PVC cable		<b>05.00.6041.8211.002M</b>																														
	M23 female connector with coupling nut, 2 m [6.56'] PVC cable		<b>8.0000.6201.0002</b>																														

Further accessories can be found in the accessories section or in the accessories area of our website at: [www.kuebler.com/accessories](http://www.kuebler.com/accessories)  
 Additional connectors can be found in the connection technology section or in the connection technology area of our website at: [www.kuebler.com/connection\\_technology](http://www.kuebler.com/connection_technology)

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## Technical data

Mechanical characteristics	
<b>Speed</b>	max. 6000 min <sup>-1</sup> 1) at 60°C [140°F] max. 2500 min <sup>-1</sup> 1)
<b>Moment of inertia</b>	< 220 x 10 <sup>-6</sup> kgm <sup>2</sup> 2)
<b>Starting torque with sealing - at 20°C [68°F]</b>	< 0.2 Nm
<b>Load capacity of shaft</b>	radial 200 N axial 100 N
<b>Weight</b>	approx. 0.8 kg [28.22 oz]
<b>Protection acc. to EN 60529</b>	IP65
<b>EX approval for hazardous areas</b>	optional zone 2 and 22
<b>Working temperature range</b>	-40°C 3) ... +80°C [-40°F 3) ... +176°F]
<b>Materials</b>	shaft stainless steel, bore tolerance H7
<b>Shock resistance acc. to EN 60068-2-27</b>	2000 m/s <sup>2</sup> , 6 ms
<b>Vibration resistance acc. to EN 60068-2-6</b>	100 m/s <sup>2</sup> , 10...2000 Hz

Electrical characteristics SinCos output		
<b>Output circuit</b>	<b>SinCos U = 1 Vpp</b>	<b>SinCos U = 1 Vpp</b>
<b>Power supply</b>	5 V DC ±5%	10 ... 30 V DC
<b>Power consumption with inverted signal (no load)</b>	typ. 65 mA/max. 110 mA	typ. 65 mA/max. 110 mA
<b>-3 dB frequency</b>	< 180 kHz	< 180 kHz
<b>Signal level</b>	channels A/B 1 Vpp (±20%) channel 0 0.1 ... 1.2 V	1 Vpp (±20 %) 0.1 ... 1.2 V
<b>Short circuit proof outputs 4)</b>	yes	yes
<b>Reverse polarity protection of the power supply</b>	no	yes
<b>UL approval</b>	File 224618	
<b>GL approval</b>	Letter of Conformity No. 74130	
<b>CE compliant acc. to</b>	EMC guideline 2004/108/EC	
<b>RoHS compliant acc. to</b>	guideline 2002/95/EC	

## Electrical characteristics RS422 / Push-Pull

	<b>RS422 (TTL compatible)</b>	<b>Push-Pull</b>	<b>Push-Pull (7272 compatible)</b>
<b>Output circuit</b>			
<b>Power supply</b>	5 V DC (±5 %) 5 ... 30 V DC 10 ... 30 V DC	10 ... 30 V DC	5 ... 30 V DC
<b>Power consumption (no load)</b>			
without inverted signal	–	typ. 55 mA/max. 125 mA	–
with inverted signal	typ. 40 mA/max. 90 mA	typ. 80 mA/max. 150 mA	typ. 50 mA/max. 100 mA
<b>Permissible load / channel</b>	max. ±20 mA	max. ±30 mA	max. ±20 mA
<b>Pulse frequency</b>	max. 300 kHz	max. 300 kHz	max. 300 kHz 5)
<b>Signal level</b>	HIGH min. 2.5 V LOW max. 0.5 V	min. +V – 3 V max. 2.5 V	min. +V – 2.0 V max. 0.5 V
<b>Rising edge time t<sub>r</sub></b>	max. 200 ns	max. 1 µs	max. 1 µs
<b>Falling edge time t<sub>f</sub></b>	max. 200 ns	max. 1 µs	max. 1 µs
<b>Short circuit proof outputs 4)</b>	yes	yes	yes
<b>Reverse polarity protection of the power supply</b>	no, 10 ... 30 V DC: yes	yes	no
<b>UL approval</b>	File 224618		
<b>GL approval</b>	Letter of Conformity No. 74130		
<b>CE compliant acc. to</b>	EMC guideline 2004/108/EC		
<b>RoHS compliant acc. to</b>	guideline 2002/95/EC		

1) During the run-in-phase of approx. 2 hours, reduce the limits for working temperature<sub>max</sub> or speed max by 1/3.

2) Depending on shaft diameter

3) With connector: -40°C [-40°F], securely installed: -30°C [-22°F], flexibly installed: -20°C [-4°F]

4) If supply voltage correctly applied

5) Max. recommended cable length 30 m [98.43']

# Incremental Encoders

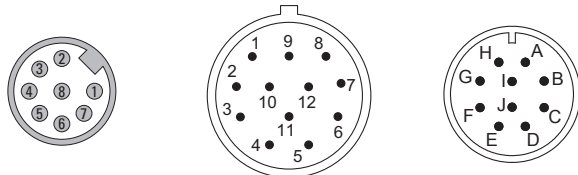
<b>Large hollow shaft Robust, optical</b>	<b>A02H (Hollow shaft)</b>	<b>Push-Pull / RS422 / SinCos</b>
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## Terminal assignment

Output circuit	Type of connection	Cable (isolate unused wires individually before initial start-up)											
1 ... D	1	Signal:	0 V	+V	0 Vsens	+Vsens	A	$\bar{A}$	B	$\bar{B}$	0	$\bar{0}$	$\perp$
		Cable colour:	WH	BN	GY PK	RD BU	GN	YE	GY	PK	BU	RD	shield
M23 connector, 12-pin													
1 ... D	2	Signal:	0 V	+V	0 Vsens	+Vsens	A	$\bar{A}$	B	$\bar{B}$	0	$\bar{0}$	$\perp$
		Pin:	10	12	11	2	5	6	8	1	3	4	PH <sup>1)</sup>
M12 connector, 8-pin													
1 ... D	E	Signal:	0 V	+V	0 Vsens	+Vsens	A	$\bar{A}$	B	$\bar{B}$	0	$\bar{0}$	$\perp$
		Pin:	1	2			3	4	5	6	7	8	PH <sup>1)</sup>
MIL connector, 10-pin													
1 ... D	D	Signal:	0 V	+V	0 Vsens	+Vsens	A	$\bar{A}$	B	$\bar{B}$	0	$\bar{0}$	$\perp$
		Pin:	F	D			A	G	B	H	C	I	J

- +V: Encoder power supply +V DC
- 0 V: Encoder power supply ground GND (0 V)
- 0 Vsens / +Vsens: Using the sensor outputs of the encoder, the voltage present can be measured and if necessary increased accordingly.
- A,  $\bar{A}$ : Incremental output channel A
- B,  $\bar{B}$ : Incremental output channel B
- 0,  $\bar{0}$ : Reference signal
- PH  $\perp$ : Plug connector housing (Shield)

## Top view of mating side, male contact base



M12 connector, 8-pin

M23 connector, 12-pin

MIL connector, 10-pin

1) PH = Shield is attached to connector housing.

# Incremental Encoders

**Large hollow shaft**  
**Robust, optical**

**A02H (Hollow shaft)**

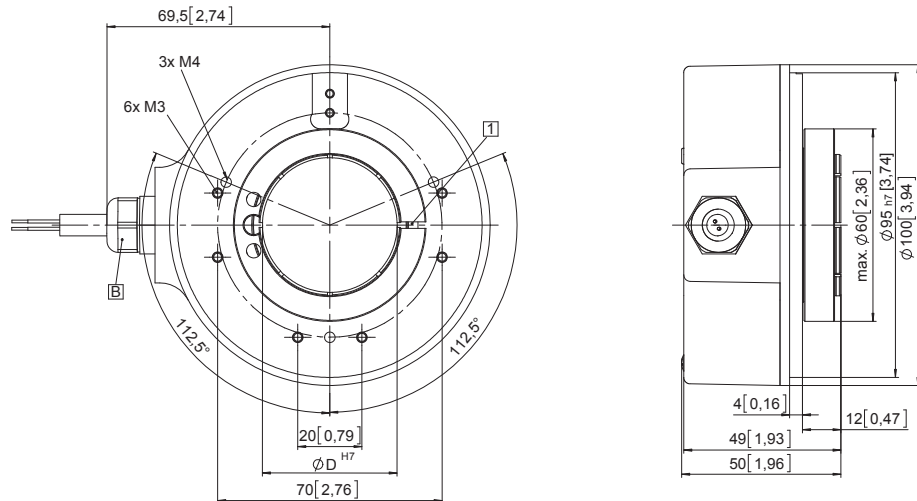
**Push-Pull / RS422 / SinCos**

## Dimensions hollow shaft version

Dimensions in mm [inch]

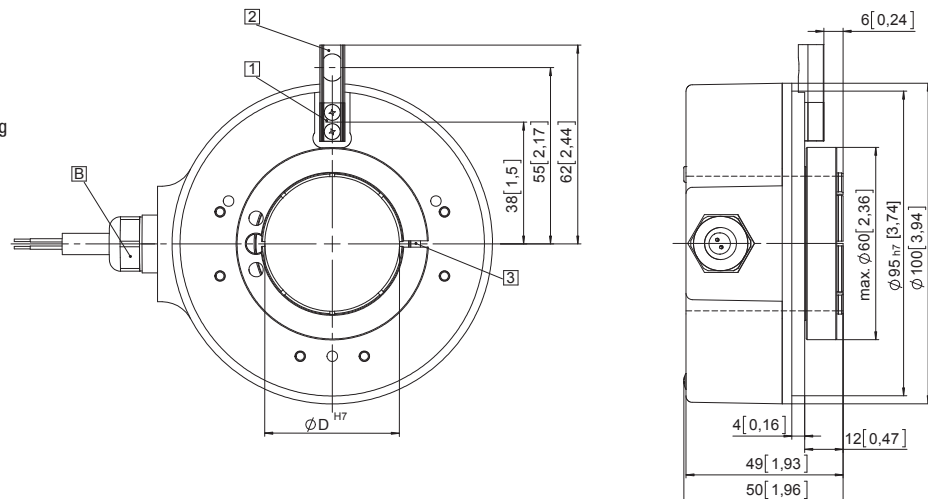
### Flange without mounting aid Flange type 1

- 1 Recommended torque for the clamping ring 1.0 Nm
- 2 Cable version



### Flange with spring element Flange type 2 and 3

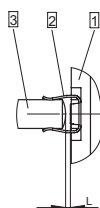
- 1 Spring element short (flange type 2)
- 2 Spring element long (flange type 3)
- 3 Recommended torque for the clamping ring  
flange type 2: 1.0 Nm  
flange type 3: 2.0 Nm
- 2 Cable version



### Mounting using the spring element - short

When mounting the encoder, ensure that dim. L is larger than the maximum axial play of the drive in the direction of the arrow. Danger of mechanical seizure!

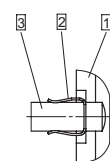
- 1 Flange
- 2 Spring element - short
- 3 Cylindrical pin



### Mounting using the spring element - long

Cylindrical pin fed through the bore of the spring

- 1 Flange
- 2 Spring element - long
- 3 Cylindrical pin



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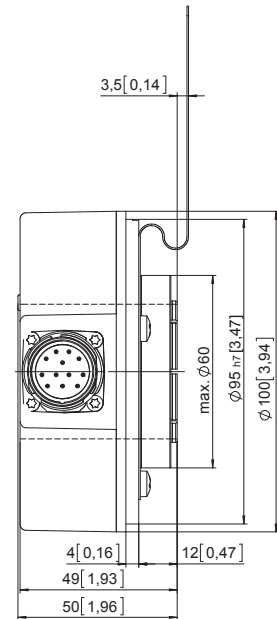
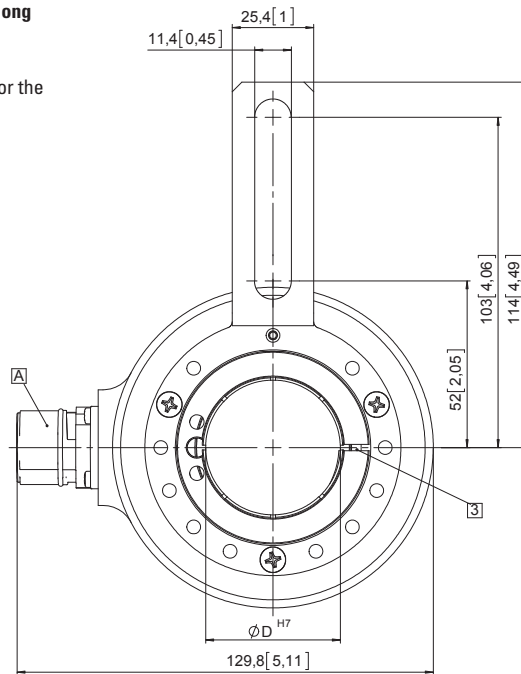
## Dimensions hollow shaft version

Dimensions in mm [inch]

### Flange with fastening arm long Flange type 5

3 Recommended torque for the clamping ring 2.0 Nm

A Plug version



### Flange with fastening arm short 4.5" Flange type 6

3 Recommended torque for the clamping ring 2.0 Nm

A Plug version

