# Model TR3 -Heavy Duty Tru-Trac Encoder and Spring Loaded Measuring Wheel





#### **Features**

- Heavy Duty Encoder And Measuring Wheel Solution Integrated Into One Industrial Strength Unit
- Spring Loaded Torsion Arm Makes Wheel Pressure Adjustments So Easy
- Easily Installed In A Vertical, Horizontal, or Upside-Down Orientation
- Operates Over A Variety Of Surfaces At Speeds Up To 1000M Per Minute
- Integrated Module Simplifies Your System Design, Reducing Cost

The NEW TR3 Heavy Duty Tru-Trac by EPC / BECo is an integrated heavy duty encoder and spring loaded measuring wheel assembly all in one, easy-to-use, compact unit. Available in a single, or optional dual-wheel format, the TR3 Heavy Duty Tru-Trac is a versatile solution for tracking velocity, position or distance over a wide variety of surfaces in almost any industrial application. Its spring loaded torsion arm provides a simple-to-adjust torsion load, allowing the TR3 to be mounted in any orientation, even upside-down. The TR3 housing is an all metal work horse, specifically designed to take on your toughest application environments at operating speeds up to 1000M per minute. Just one look and it's easy to see the TR3 is the ideal solution for countless applications.

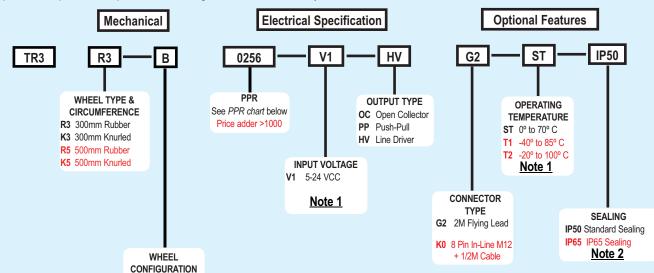
#### **Common Applications**

Corrugated, Converting, Metal Roll Forming, Paper Monitoring, Glue Dispensing, Linear Material Monitoring, Conveyor Systems, Printing, Labelling, Mining, Construction

#### Model TR3-Heavy Duty Tru-Trac Ordering Guide

**B** Double

Red type indicates price adder options. Not all configuration combinations may be available. Contact Customer Service for details.



Model TR3 PPR Options

0200	0250	0254	0256	0300	0360	0400	
0500	0512	0600	0720	0800	0840	1000	
1024	1200	1220	1250	1270	1500	1800	
2000	2048	2500	2540	3000	4096	5000	
6000	8192	10000					

For specification assistance call Customer Service at +44 (0)1978 262100

Optional Accessory Mounting Bracket (Stock #176389-01) for TR3 can be ordered separately.

#### NOTES:

- 1 With input voltage higher than 16 VCC, The operating temperature is limited to 85°C.
- 2 Increased torque with IP65 option.

## Model TR3 - Heavy Duty Tru-Trac Encoder and Spring Loaded Measuring Wheel



## Model TR3 Specifications

#### Electrical

Input Voltage ............ 4.75 to 28 VCC max for temperatures up to

85° C

4.75 to 24 VCC for temperatures between

85° C to 100° C

Input Current ........... 100 mA max (65 mA typical) with no output

load

Output Format.......Incremental- Two square waves in quadrature with channel A leading B for clockwise shaft rotation, as viewed from the wheel side. See

Waveform Diagrams below.

Output Types...... Open Collector- 20 mA max per channel Push-Pull- 20 mA max per channel

Push-Pull- 20 mA max per channel Line Driver- 20 mA max per channel (Meets

RS 422 at 5 VCC supply)

Index ..... Once per revolution.

0200 to 10000 PPR: Gated to output A

See Waveform Diagrams below.

Freq. Response ..... 200 kHz standard (up to 1MHz)

Noise Immunity ...... Tested to BS EN61000-6-2; BS EN50081-2;

BS EN61000-4-2; BS EN61000-4-3; BS EN61000-4-6 BS EN500811

BS EN61000-4-6, BS EN5008

Min. Edge Sep ...... 67.5° electrical

Accuracy ......Within 0.017° mechanical or 1 arc-minute

from true position.

#### Mechanical

Max Shaft Speed .... Not to exceed a maximum shaft speed of 6000

RPM

Shaft Material ...... Stainless Steel Shaft Tolerance ...... 9.525 q6

Radial Shaft Load ...5kg max. Controlled by spring torsion.

Starting Torque.......7.06 x 10<sup>-3</sup> Nm for IP50 2.82 x 10<sup>-2</sup> Nm for IP65 seal

Electrical Conn......2M cable (foil and braid shield, 24 AWG

conductors), 8-pin M12 (12 mm) in-line con-

nector with 0.5M cable (braid shield)
. 15.875mm diameter thru hole with clamp

Weight ...... 1.40Kg typical with dual wheel

#### Environmental

Operating Temp......-0° to +70° C for standard models

-40° to +85° C for low temperature option

-20° to +100° C for high temperature option

Storage Temp.....-25° to +85° C

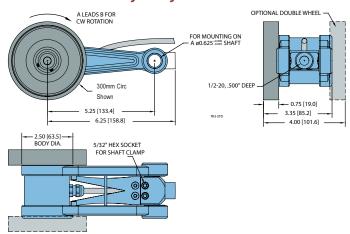
 Humidity
 98%
 RH non-condensing

 Vibration
 10 g @ 58 to 500 Hz

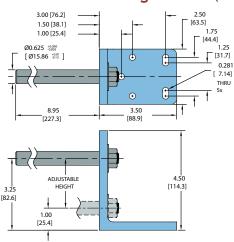
 Shock
 80 g @ 11 ms duration

Sealing ......IP50 standard; IP65 available

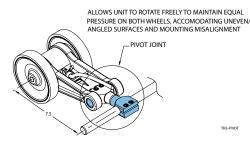
### Model TR3 - Heavy Duty Tru-Trac™

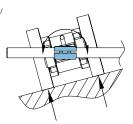


#### Model TR3 Mounting Bracket (Order #176389-01)

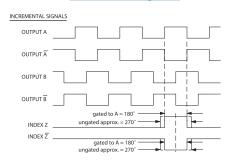


#### Model TR3 Wheel Pivot (Order #176391-01)





#### **Waveform Diagrams**



#### Wiring Table

Function	Cable Wire Color	8-pin M12**
Com	Black	7
+VDC	White	2
Α	Brown	1
A'	Yellow	3
В	Red	4
B'	Green	5
Z	Orange	6
Z'	Blue	8
Shield	Bare *	